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中国认可
检测
TESTING
CNAS L2065



1.2m 跌落测试报告

1.2m DROP TEST REPORT

样品信息: SAMPLE INFORMATION:	可充式锂离子电池包装件, 电池型号 6.445-058.0, 18V, 3000mAh, 54Wh Package for Rechargeable Li-ion battery, battery Model 6.445-058.0, 18V, 3000mAh, 54Wh
申请单位: APPLICANT:	东莞创机电业制品有限公司 Techtronic Industries (Dongguan) Co. Ltd.
检测类别: TYPE OF TEST:	商业委托检测 Commercial Inspection and Testing Services

苏州UL美华认证有限公司广州分公司
UL-CCIC Company Limited Guangzhou Branch

Test Summary 测试总览	
样品名称 Name of samples	可充式锂离子电池包装件 Package for Rechargeable Li-ion battery
型号规格 Type/ Model	电池型号 6.445-058.0, 18V, 3000mAh, 54Wh battery Model 6.445-058.0, 18V, 3000mAh, 54Wh
申请单位 Applicant	东莞创机电业制品有限公司 Techtronic Industries (Dongguan) Co. Ltd.
申请单位地址 Applicant address	广东省东莞市厚街镇湖景大道2号 No.2 Hujing Road, Houjie Town, Dongguan City, Guangdong Province
电池制造商 Battery Manufacturer	东莞创机电业制品有限公司 Techtronic Industries (Dongguan) Co. Ltd.
电池制造商地址 Battery Manufacturer address	广东省东莞市厚街镇湖景大道2号 No.2 Hujing Road, Houjie Town, Dongguan City, Guangdong Province
设备制造商 Equipment Manufacturer	N/A
设备制造商地址 Equipment Manufacturer address	N/A
样品数量 Quantity of sample	1 package
样品标识序号 Sample identification	2695651
测试标准 Testing standard	联合国《关于危险品货物运输的建议书》规章范本第20修订版3.3章188条款 United Nations: Recommendations on the Transport of Dangerous Goods - Model Regulations, Twentieth revised edition, 2017(ST/SG/AC.10/1/Rev.20), Chapter 3.3, Provisions 188
接样日期 Received date	2019-11-18
完成日期 Completion date	2019-11-19
备注 Remark:	N/A

Test Package Information 测试包装件信息	
包装件重量 Package Weight	4.99 kg
电池净重 Battery net weight	4.02 kg
电池数量 Battery Number	6 pcs
设备数量 Equipment Number	N/A
包装件尺寸 Package size	296mm*150mm*145mm
包装件运输方式 Type of transport	单独运输PI965
外包装材料 The material of outer packaging	
<input checked="" type="checkbox"/> 瓦楞纸箱Corrugated carton <input type="checkbox"/> 木板箱wood carton <input type="checkbox"/> 其他other:	
能完全装入样品的内包装方式 The manner of inner packaging that can be completely enclose the samples	
<input type="checkbox"/> 泡沫材料Foam material <input type="checkbox"/> 吸塑盘Plastic disc <input checked="" type="checkbox"/> 纸板隔板Paper divider <input type="checkbox"/> 塑料气泡与珍珠棉Plastic bubble and pearl cotton <input type="checkbox"/> 单一封口塑料袋Single sealing plastic bags <input type="checkbox"/> 塑料气垫Plastic air cushion <input checked="" type="checkbox"/> 独立小包装Independent packaging <input type="checkbox"/> 其他other:	

Test Conclusion 测试结论
<p>由东莞创机电业制品有限公司送检的可充式锂离子电池, 电池型号 6.445-058.0, 18V, 3000mAh, 54Wh之包装件1.2米跌落测试依据《关于危险品货物运输的建议书》规章范本第20修订版进行检测。</p> <p>当采用准确度方法判定规则时,被测样品符合规范的要求。</p> <p>试验结果符合《关于危险品货物运输的建议书》规章范本第20修订版相关要求。</p> <p>The 1.2m drop test of Package for Rechargeable Li-ion battery, battery Model 6.445-058.0, 18V, 3000mAh, 54Wh submitted by Techtronic Industries (Dongguan) Co. Ltd. is tested according to the 20th Revised Edition of the Recommendations on the Transport of Dangerous Goods, Model Regulations (ST/SG/AC.10/1/Rev.20).</p> <p>The sample received complies with Specification when Accuracy Method decision rule is applied.</p> <p>The test results comply with the relevant requirements of ST/SG/AC.10/1/Rev.20.</p> <p style="text-align: right;">Date of issue / 签发日期: 2019-11-26</p>

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ST/SG/AC.10/1/Rev.20			
Clause 章节	Requirements 标准要求	Result 测试结果	Verdict 判定
6.1.5.3	1.2m Drop test / 1.2米跌落测试		P
	Test method / 测试方法		
	The package of batteries is dropped from 1.2m / 电池包装件从1.2米跌落		
	Drop orientation/跌落方向: Where more than one orientation is possible for a given drop, the orientation most likely to result in failure of the packing must be used. / 如在一次跌落试验中可能有一种以上的方向, 须选择最易使包装损坏的跌落方向。 Drop orientation for a package which is in the shape of a box. / 箱状包装的跌落方向: First drop: flat on the bottom / 第一次: 以箱底平跌 Second drop: flat on the top / 第二次: 以箱顶平跌 Third drop: flat on the long side / 第三次: 以一长侧面平跌 Fourth drop: flat on the short side / 第四次: 以一短侧面平跌 Fifth drop: on a corner / 第五次: 以一个角跌落	The package is in the shape of a box. The package is subjected to five drops in different orientation. 此包装为箱状, 并经受五个方向的跌落。	
	Drop Target / 跌落目标: The target must be a non-resilient horizontal surface and must be / 跌落目标须为坚硬、无弹性的水平表面且须: (a) Integral and massive enough to be immovable / 足够完整、厚重以固定不动; (b) Flat with a surface kept free from local defects capable of influencing the test results / 表面平坦, 无影响试验结果的局部缺陷; (c) Rigid enough to be non-deformable under test conditions and not liable to become damaged by the tests / 具有足够的刚性, 在试验条件下不会变形并不会被试验所损坏; (d) Sufficiently large to ensure that the test package falls entirely upon the surface / 具有足够大的规格以便试验包装完全跌落在表面上.	The drop target is a steel floor. 跌落目标为钢质地板。	
3.3.1	Requirements / 要求		
188	Each package is capable of withstanding a 1.2m drop test in any orientation without damage to cells or batteries contained therein, without shifting of the contents so as to allow battery to battery (or cell to cell) contact and without release of contents. 每个包件须能承受任何方向1.2m的跌落试验而容器内物品没有破损, 没有造成内容物移位, 没有出现内装物从内贮器或内容器中漏出。	Status 跌落后状态	No damage to batteries; No battery to battery contact; No release of contents from the package. 电池无损坏; 无 电池与 电池接触; 无内容物从包装漏出。

Photos of samples

样品照片

Package/包装箱





Photos of samples

样品照片

Battery/电池



注意事项 Important

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The test report is invalid if altered.
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Objections to the test report must be submitted to UL within 15 days.
5. 本报告中以点号代替小数点。
Throughout this report a point is used as the decimal separator.
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The test report is valid for the tested samples only.
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The test data and results do not have social proof function.

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